

**Lewatit® TP 207** is a weakly acidic, macroporous cation exchange resin of standard bead size distribution with chelating iminodiacetic acid groups designed for the selective extraction of heavy metal cations from weakly acidic to weakly basic solutions. Divalent cations are removed from neutralized waters in the following order (decreasing affinity):

Copper > Vanadium ( $\text{VO}^{2+}$ ) > Uranium ( $\text{UO}_2^{2+}$ ) > Lead > Nickel > Zinc > Cadmium > Cobalt > Iron (II) > Beryllium > Manganese >> Calcium > Magnesium > Strontium > Barium >>> Sodium.

Its good chemical and mechanical stability makes it particularly suitable for the following applications:

- the selective removal of metal contaminants from processing baths
- the concentration, extraction and recovery of heavy metals from hydrometallurgical solutions
- the recovery of useful metals from electroplating rinse waters
- the selective trace removal of heavy metals from industrial metal surface finishing effluents, even in presence of high calcium concentrations
- the selective removal of heavy metals out of contaminated ground and waste water streams for potable water production and ground water remediation

The selective extraction of heavy metal cations by **Lewatit® TP 207** is also achieved in presence of complexing agents such as nitrogen compounds (e.g. ammonia, aliphatic and aromatic amines), multivalent carboxylic acids (e.g. citric, gluconic, tartaric, oxalic acid) and phosphates (e.g. sodium polyphosphate, tetrasodium diphosphate).

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Liquid Purification Technologies.

## Common Description

Delivery form	Na <sup>+</sup>
Functional group	Iminodiacetic acid
Matrix	Styrenic
Structure	Macroporous
Appearance	Beige, opaque

## Specified Data

Uniformity coefficient		max.	1.7
Range of size for >90 vol% of all beads		mm	0.4-1.25
Effective size	d10	mm	0.55 (+/- 0.05)
Total capacity (H <sup>+</sup> form)		min. eq/L	2.2

## Typical Physical and Chemical Properties

Bulk density for shipment	(+/- 5%)	g/L	720
Density		approx. g/mL	1.19
Water retention (delivery form)		approx. weight %	48-56
Volume change (Na <sup>+</sup> - H <sup>+</sup> )		max. approx. %	-30
Stability pH range			0-14
Stability temperature range		°C	1-80
Storability temperature range		°C	-20 - +40

## Operation

Operating temperature		max. °C	80
Operating pH range	during exhaustion		1.5-9
Bed depth for single column		min. mm	1000
Back wash bed expansion per m/h (20°C)		%	4
Specific pressure loss kPa*h/m <sup>2</sup> (15°C)		kPa*h/m <sup>2</sup> (15°C)	1.1
Max. pressure loss during operation		kPa	250
Specific flow rate		max. BV/h	5-25
Freeboard	during backwash	min. vol. %	80

## Regeneration

HCl regeneration	concentration	approx. wt. %	4-10
HCl regeneration	quantity co-current	min. g/L resin	150
H <sub>2</sub> SO <sub>4</sub> regeneration	concentration	approx. wt. %	10
H <sub>2</sub> SO <sub>4</sub> regeneration	quantity co-current	min. g/L resin	210
HNO <sub>3</sub> regeneration	concentration	approx. wt. %	12
HNO <sub>3</sub> regeneration	quantity co-current	min. g/L resin	250
Regeneration contact time		min. minutes	20
Slow rinse at regeneration flow rate		min. BV	5
Fast rinse at service flow rate		min. BV	5

This document contains important information and must be read in its entirety.

## Conditioning

NaOH conditioning	concentration	approx. wt. %	4
NaOH conditioning, di-Na <sup>+</sup>	quantity	min. g/l resin	80-96
Conditioning contact time		min. minutes	20
Slow rinse	at conditioning flow rate	min. BV	5
Fast rinse	at service flow rate	min. BV	5

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## Additional Information & Regulations

### Safety precautions

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

### Toxicity

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

### Disposal

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

### Storage

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

### Packaging

The experience has shown that the packaging stability for reliable resin containment is limited to 24 months under the storage conditions described above. It is therefore recommended to use the product within this time frame; otherwise the packaging condition should be checked regularly.

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